



### ASSEMBLY

1. Lay frame parts (jamb sections and head bar) on edge with miters adjacent to one another.
  2. Insert the two 3" "L" shaped angles into the in the head bar as shown in the drawings to the left.
- Note: To insure proper alignment, do not drill pilot holes in corner angles without head and jamb sections mated together.
3. Slide jamb sections onto the other leg of the angles inserted in the head bar.
  4. Carefully align miters between the head bar and one jamb leg.
  5. Using a 11/64" drill bit, drill pilot holes in the "L" shaped angle using the countersink holes in the head bar and jamb leg as a guide. Pilot holes must be drilled slightly off center closer to the miter to insure that the screws pull the miter tight. Install the 5/8" #12 stainless steel screws provided. Install and tighten the screws by hand only. Repeat the process for the other jamb leg.

### Knock Down Construction

Knock down allows the frame to be shipped in pieces for field assembly and leaves a visible seam where jamb legs and head bar join.

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