

**OSHKOSH DOOR** warrants all its doors and frames set forth herein to be of good material and workmanship and to be free of defects which would render said doors or frames unserviceable or unfit for their ordinary, recommended use for the designated time, except as otherwise set forth in this warranty.

**OSHKOSH DOOR** shall have no liability under this warranty or under any implied warranties unless such doors and frames have been handled, stored, finished, installed and maintained in accordance with "HANDLING, JOB FINISHING AND INSTALLATION INSTRUCTIONS."

Any claims in connection with our warranty must be submitted in writing upon discovery. All doors and frames must be inspected prior to installation, and installations of pre-finished doors and frames shall constitute acceptance as to pre-finish.

Any **OSHKOSH DOOR "Cor-Guard" door or frames** claimed to be defective within the meaning of this warranty, **MUST BE CHECKED BY AN AUTHORIZED REPRESENTATIVE OF THE COMPANY.**

If a claim for defective merchandise is found to be valid within the meaning of this warranty, **OSHKOSH DOOR** will either (1) repair it or (2) replace with an identical unit, or (3) refund the purchase price, at the option of **OSHKOSH DOOR**. No liability whatsoever shall be attached until the product involved has been paid for in full.

#### WARRANTY PERIOD

Cor-Guard doors and frames are guaranteed for the life of the product against corrosion induced failure and for a period of ten (10) calendar years after the date of purchase against defects.

All time periods commence as of factory ship date.

#### CONDITIONS AND EXCEPTIONS

Under no circumstances will **OSHKOSH DOOR** be liable for the following: (a) Failures not reported within the applicable warranty period; (b) Failures or damage due to accidents, abnormal conditions, negligence, abuse or improper installation;

(c) Losses, costs, expenses, liabilities, and damages, including but without limitation to, loss of use or profits, damage to persons or property, and all other special or consequential damages, whether direct or indirect.

#### TOLERANCES

1. Size tolerance: thickness  $\pm 1/16"$ , length  $\pm 1/8"$ , widths  $\pm 1/16"$ .
2. Squareness tolerance: diagonal measurement difference shall not exceed  $1/8"$ .
3. Factory hardware preparation tolerance: a plus  $1/32"$  minus "0" tolerance will be allowed on all hardware preps.
4. Stile, rail and core show-through (photographing) on flush doors and frames shall not be considered a defect unless the faces vary from a true plane more than .010's of an inch in any 3" span.
5. Warp shall not be considered a defect unless it exceeds  $1/4"$  in the plane of the door itself when measured in a section not exceeding 3-6 x 7-0.

"Warp" is any distortion in the door itself and does not refer to the relationship of the door to the frame or jamb in which it is hung. The term "warp" shall include bow, cup and twist. In measuring the amount of warp present in a door, the following method shall be used; bow, cup and twist shall be measured by placing a straight edge, taut wire or string on the suspected concave face of the door at any angle (i.e., horizontally, vertically, diagonally) with the door in its installed position. The measurement of the bow, cup and twist shall be made at the point of maximum distance between the bottom of the straight edge, taut wire or string and the face of the door.

6. Thermal bow and expansion may occur when opposing sides of a door are exposed to extreme variations in climate conditions. A typical example would be an exterior door being exposed to direct sun. This may cause the door to temporarily bow or expand. This is not a defect and is not subject to measurement for warp.

#### ADDITIONAL EXCLUSIONS

1. There is no warranty of the appearance of field finished doors and frames.
2. This warranty does not cover:
  - a. Flush doors with cutouts for lights and/or louvers, any edge that is nearer than 5" to any edge of the door.

b. Flush doors with cutout areas exceeding 40% of the area of the face of the door or exceeding 1/2 the height of the door unless the door is a CGT.

c. All doors having less than 5" between cutouts for lights (flush doors) unit locks, closers and/or other hardware cutouts.

d. Any FRP deterioration due to ultra-violet exposure caused by failure to protect and seal all exposed surfaces of the door and the continued proper maintenance of these surfaces.

e. The appearance of high gloss paint.

f. Doors 7-2' and under with less than 3 hinges or pivots and doors over 7-2" with less than 4 hinges or pivots.

g. Repairs or replacements made without prior written consent from manufacturer.

h. Normal wear and tear including wear through the finish, or doors deteriorating for reasons other than material and workmanship of the door itself.

#### **HANDLING, JOB FINISHING AND INSTALLATION INSTRUCTIONS.**

1. Deliver door(s) to building site and store in a dry protected area away from direct sunlight
2. Handle with clean gloves and do not drag doors across one another or across other surfaces.
3. Store flat on a level surface in a dry, well-ventilated building. Cover to keep clean but allow circulation.
4. The utility or structural strength of the door must not be impaired in fitting of the door, the application of hardware, or cutting or altering the door for lights, louvers, panels or any other special details.
5. Doors should be fitted with 1/8" clearance at head and each side.
6. When vision lights, louvers, hardware etc. are installed in exterior doors, appropriate sealant should be used to insure no moisture penetration to the core.
7. If doors and frames are furnished factory primed only, they are primed with a water base polyurethane primer. This is a prime coat only and still needs a field applied top coat. The primer may be top coated with a water base, enamel or polyurethane paint. Consult with your local paint supplier regarding the best top-coat to use given your doors application. Epoxy paints are not recommended. Follow paint manufacturer's instructions.
8. Before finishing, remove handling marks, and any foreign substances, which may have accumulated on the material during shipping and installation. All doors and frames must be

thoroughly sanded all over using an automotive grade wet/dry sandpaper. Wipe surfaces clean before applying finish. Failure to perform these steps may result in a blotchy appearance to the finish or poor paint adhesion. Sanding and finishing should be done in a horizontal position.

9. Factory finished doors shall be individually wrapped in plastic bags to protect the finish.

10. Installer shall use all means necessary to protect doors from damage prior to, during and after installation. All damaged doors shall be repaired or replaced by Contractor at no cost to Owner.

#### **Installation of factory finished doors shall constitute acceptance.**

WARRANTY PROVISIONS ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PURPOSE OR ANY OTHER WARRANTY OF MERCHANTABILITY.

Purchaser \_\_\_\_\_

Name of Installation \_\_\_\_\_

Address \_\_\_\_\_

City, \_\_\_\_\_

State & Zip \_\_\_\_\_

Order No. \_\_\_\_\_ Date Shipped \_\_\_\_\_

Date Installed \_\_\_\_\_ No. of Doors \_\_\_\_\_

By: \_\_\_\_\_

**OSHKOSH DOOR COMPANY**  
**Limited door warranty for**  
**Cor- Guard doors and frames**

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