

3 PLY PARTICLEBOARD CORE

STANDARD DUTY*

** Heavy duty or Extra Heavy Duty

CARB (California Air Resources Board) comp



SPECIFICATIONS

Industry Performance Standards	WDMA IS.1.A-04 & AWS -09 (also older versions of AWI 1300 and WI section 20 when specified)
Maximum sizes	4-0 X 10-0 single 8-0 X 10-0 regular or DE pair
Thickness	1 3/4", 2" & 2 1/4"
Core	*Particleboard complies with ANSI A208.1 grade 1- LD-2 (32 lb.) ** HD & EHD core also available LEED compliant, MR 4 (Recycled content)
Stiles	Matching HPL over Structural Composite Lumber (SCL) Standard
Top & Bottom Rails	Structural Composite Lumber (SCL), (Optional oversize rails are available)
Core Assembly	Stiles and rails bonded to core
Face Assembly / Adhesive	Faces applied to the core with PUR glue
Faces	Commercially available .050 high pressure laminates
Labeling	20 Min. 1 3/4" thick or thicker doors Subject to ASTM E-152 and Intertek Testing Services (Warnock Hersey) Negative Pressure only
Special Details	Machining for templated hardware, lights, louvers, dutch doors & applied moldings. Refer to specific technical sheets for details and limitations. (Louvers not allowed in 20 min.)
Acoustic Rating	STC 31 (operable unit) When installed with appropriate gasketing 1 3/4" only
Warranty	Full Door Warranty for Life of Installation on interior applications. <i>Warranty does not cover exterior applications or the appearance of high gloss finishes or field finishes. See complete warranty for details.</i>

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For more information call: **920-233-6161**

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Product Data Sheet: 100A