

OSHKOSH

Door Company

www.oshkoshdoor.com / www.cor-guard.com

FRP

Cor-Guard INSTALLATION INSTRUCTIONS

ATTACHMENT OF HARDWARE TO FRP DOORS AND FRAMES

1. Appropriate size pilot holes must be drilled for all screws. Typical #12 wood screws require a 5/32" pilot hole in the door edge. Drill 11/64" pilot holes for attachment of hinges to frame.
2. All screws used must be "full thread to head" wood screw.
3. All screws must be installed by hand or with a properly adjusted clutch type power screwdriver.

FRAME ASSEMBLY

1. Lay frame parts (jamb sections and head bar) on edge with miters adjacent to one another.
2. Insert the two "L" shaped angles into the grooves in the throat of the head bar at each end.
Note: To insure proper alignment, do not drill pilot holes in an angle without head or jamb mated together.
3. Slide jamb sections onto angles inserted in head bar.
4. Carefully align miters between head bar and one jamb leg.
5. Using a 11/64" drill bit, drill a pilot hole in the "L" shaped angle using the counter-sunk holes in the head bar and jamb section as a guide. Pilot holes should be drilled slightly off center closer to the miter to insure that the screws pull the miter tight. Install the 3/4" #12 screws provided. Install and tighten by hand only. Repeat process for the other jamb leg.

Oshkosh Door Company reserves the right to change design and or details of its products without notice

TECHNICAL FACT SHEET

TFS103

PAGE ____ OF ____