

ATTENTION: PROJECT MANAGER AND FINISHERS

THE FOLLOWING GUIDELINES ARE MINIMAL REQUIREMENTS, WHICH IF NOT FOLLOWED MAY AFFECT WARRANTY. THEY ARE NOT ALL INCLUSIVE FOR A PROPER FINISH DUE TO VARYING VENEER SPECIES, TYPES OF FINISH AND APPLICATION METHODS. IT IS THE RESPONSIBILITY OF THE FINISHER TO ADDRESS ALL VARIABLES AND PERFORM SUCH OPERATIONS NECESSARY TO ACHIEVE THE FINISH SPECIFIED BOTH IN APPEARANCE AND DURABILITY.

FIELD FINISHING DOORS

- BEFORE APPLYING ANY FINISH, THE FINISHER MUST THOROUGHLY SAND THE ENTIRE DOOR FACE WITH THE APPROPRIATE GRIT SANDPAPER (120-220) FOR THE SPECIES OF VENEER BEING FINISHED. THIS IS NEEDED TO REMOVE SCRATCHES, SCUFFS, RAISED GRAIN, HANDLING MARKS AND EFFECTS OF EXPOSURE TO MOISTURE THAT THE DOORS HAVE BEEN EXPOSED TO DURING SHIPPING AND HANDLING. SANDING AND FINISHING SHOULD ALWAYS BE DONE WITH THE DOOR LYING IN A HORIZONTAL POSITION. SANDING AND FINISHING THE DOOR IN A VERTICAL POSITION CAN CAUSE AN UNEVEN FINISH APPEARANCE DUE TO UNEVEN SANDING AS WELL AS STREAKS OR RUNS IN THE FINISH.
- THE USE OF WATER BASED FINISHES ARE NOT RECOMMENDED. IF WATER BASE FINISHES ARE TO BE USED THE DOORS SHOULD BE FIRST SEALED OR PRIMED WITH NON-WATER BASE PRODUCTS.
- TOP AND BOTTOM RAILS MUST BE SEALED WITH A NON-WATERBASED SEALER UNLESS SCL AND/OR ANY COMPOSITE MATERIAL RAILS ARE USED, THEN SEALING IS NOT REQUIRED EXCEPT IN EXTERIOR APPLICATIONS.
- AVOID EXTREMELY DARK STAINS ON LIGHT COLORED WOODS. DARKER STAINS REQUIRE MORE PREPARATORY SANDING.
- **OSHKOSH ARCHITECTURAL DOOR COMPANY IS NOT RESPONSIBLE FOR THE APPEARANCE OF FIELD FINISHED DOORS.**
- **OSHKOSH ARCHITECTURAL DOOR COMPANY IS NOT RESPONSIBLE FOR THE APPEARANCE OF HIGH GLOSS FINISHES.**
- **OSHKOSH ARCHITECTURAL DOOR COMPANY IS NOT RESPONSIBLE FOR ANY COSTS INCURRED FOR THE FINISHING OR HANGING OF DOORS WITH DEFECTS THAT WERE APPARENT PRIOR TO SUCH FUNCTIONS.**

FIELD FINISHED DOORS MUST BE INSPECTED FOR COLOR MATCH, FACE GRADE OR VISUAL DEFECTS BY ARCHITECT AND/OR OWNER PRIOR TO INSTALLATION. **OSHKOSH WILL NOT BE LIABLE IF DOOR IS REJECTED AFTER IT IS INSTALLED.**

Field inspection costs for doors found defective due to faulty materials or workmanship, will be assumed by Oshkosh Door Company within the limits of its warranty. Inspection costs for doors found compliant with referenced standards, damaged through mishandling, or rejected due to faulty storage, handling, or field finishing standards, will be charged to the initiator of such inspection.

OSHKOSH

Door Company

Oshkosh, WI

920-233-6161

www.oshkoshdoor.com

Project Name _____

Location _____

Date _____ Job # _____ Page _____ of _____