

**GT**  
**5-Ply Structural Composite Lumber Core**  
**Formaldehyde Free**

<b>Extra Heavy Duty*</b>	<b>* No Additional Blocking Required</b>	
	<b>CARB (California Air Resources Board) Compliant</b>	
<b>Industry Performance Standards</b>	<b>WDMA IS.1.A13 &amp; AWS Edition 2 – 2014</b> (also older version of WDMA, AWI 1300 and WI Section 20 when specified)	
<b>Thickness</b>	1-3/4", 2" or 2-1/4"	
<b>Maximum Sizes</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup> (regular or DE pair)
<b>Core</b>	Structural Composite Lumber (SCL)(38 pcf density). Core contains no added formaldehyde and is <b>LEED compliant with EQ credit 4.4</b>	
<b>Stiles</b>	Matching veneer or HPL over Structural Composite Lumber (SCL) Standard options: solid wood, painted, PVC, etc. (contact factory for full details)	
<b>Rails</b>	Structural Composite Lumber (SCL)	
<b>Faces</b>	Domestic & exotic veneer species, medium density overlay or .050 HPL	
<b>Core Assembly</b>	Stiles & rails securely bonded to core using our state of the art hot press technology.	
<b>Face Assembly Adhesive</b>	Faces & crossbands hot-pressed to core with Type I glue	
<b>Crossband</b>	Engineered wood product	
<b>Warranty</b>	<b>Interior Use</b> —Life of installation * See complete warranty for details.	<b>High Gloss Finish/ Exterior Use</b> —No Warranty
<b>Labeling</b>	<b>20 Minute Rating:</b> 1-3/4" thick or thicker doors Subject to ASTM E-152 and Intertek Testing Services (Warnock Hersey) Negative or Positive Pressure	
<b>Special Details</b>	Machining for template hardware, lights, louvers, Dutch doors, special blocking, & applied moldings. Refer to specific technical sheets for details and limitations. * Louvers not allowed with 20 minute rating.	
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Custom color matching available	
		> Standard color selections > Priming for field painting
<b>LEED® v3 Credit Assistance</b>	<b>EQ 4.4 Low Emitting Materials</b>	



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