

## GPF 5-Ply Particleboard Core No Added Urea Formaldehyde (NAUF)



<b>Extra Heavy Duty*</b>	*No additional blocking required	
	<b>CARB (California Air Resources Board) Compliant</b>	
<b>Industry Performance Standards</b>	<b>WDMA IS.1.A13 &amp; AWS Edition 2 – 2014</b> (also older version of WDMA, AWI 1300 and WI Section 20 when specified)	
<b>Thickness</b>	1-3/4", 2", 2-1/4" and 1-3/8" (max size 1-3/8" 3° x 7° & 6° x 7° pair)	
<b>Maximum Sizes</b>	Single 4° x 10°	Pairs 8° x 10° (regular or 8° X 8° DE pair)
<b>Core</b>	100% <b>No-Added Urea-Formaldehyde Particleboard</b> conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density. <b>LEED compliant with EQ credit 4.4 and MR 4</b>	
<b>Stiles</b>	Matching veneer or HPL over Structural Composite Lumber (SCL) Standard options: solid wood, painted, PVC, etc. (contact factory for full details)	
<b>Rails</b>	Structural Composite Lumber (SCL) Optional: Oversized rails available	
<b>Faces</b>	Domestic & exotic veneer species, medium density overlay or .050 HPL	
<b>Core Assembly</b>	Stiles & rails securely bonded to core using our state of the art hot press technology.	
<b>Face Assembly Adhesive</b>	Faces & crossbands (engineered wood product) assembled using our state of the art hot pressing technology	
<b>Warranty</b>	<b>Interior Use</b> —Life of installation	<b>High Gloss Finish/ Exterior Use</b> —No Warranty * See complete warranty for details.
<b>Labeling</b>	<b>20 Minute</b> 1-3/4" thick or thicker doors Subject to ASTM E-152 and Intertek Testing Services (Warnock Hersey) Negative or Positive Pressure	
<b>Special Details</b>	Machining for template hardware, lights, louvers, Dutch doors, special blocking, & applied moldings. Refer to specific technical sheets for details and limitations. * Louvers not allowed with 20 minute rating	
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Custom color matching available	
		> Standard color selections > Priming for field painting
<b>STC Rating</b>	Door assembly may achieve a STC rating of 31 (operable unit) when installed with appropriate gasketing 1-3/4" only	
<b>LEED® v3 Credit Assistance</b>	<b>MR 4 Recycled Content</b> —Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer <b>EQ 4.4 Low Emitting Materials</b>	

Oshkosh Door Company reserves the right to change design and/or details of its products without notice.