**GPF**  
5-Ply Particleboard Core  
No Added Urea Formaldehyde (NAUF)

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<th><strong>Extra Heavy Duty</strong>*</th>
<th><strong>No additional blocking required</strong></th>
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<td><strong>CARB (California Air Resources Board) Compliant</strong></td>
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(also older version of WDMA, AWI 1300 and WI Section 20 when specified)  |
| **Thickness** | 1-¾", 2", 2-¼" and 1-¾"  
(max size 1-¾" x 30 x 70 & 60 x 70 pair)  |
| **Maximum Sizes** | Single 4' x 10'  
Pairs 8' x 10' (regular or 8' x 8' DE pair)  |
| **Core** | 100% No-Added Urea-Formaldehyde Particleboard conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density. LEED compliant with EQ credit 4.4 and MR 4  |
| **Stiles** | Matching veneer or HPL over Structural Composite Lumber (SCL)  
Standard options: solid wood, painted, PVC, etc. (contact factory for full details)  |
| **Rails** | Structural Composite Lumber (SCL)  
Optional: Oversized rails available  |
| **Faces** | Domestic & exotic veneer species, medium density overlay or .050 HPL  |
| **Core Assembly** | Stiles & rails securely bonded to core using our state of the art hot press technology.  |
| **Face Assembly Adhesive** | Faces & crossbands (engineered wood product) assembled using our state of the art hot pressing technology  |
| **Warranty** | Interior Use—Life of installation  
High Gloss Finish/ Exterior Use—No Warranty  
* See complete warranty for details.  |
| **Labeling** | 20 Minute 1-¾" thick or thicker doors  
Subject to ASTM E-152 and Intertek Testing Services (Warnock Hersey) Negative or Positive Pressure  |
| **Special Details** | Machining for template hardware, lights, louvers, Dutch doors, special blocking, & applied moldings. Refer to specific technical sheets for details and limitations.  
* Louvers not allowed with 20 minute rating  |
| **Factory Finish** | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)  
> Clear  
> Custom color matching available  
> Standard color selections  
> Priming for field painting  |
| **STC Rating** | Door assembly may achieve a STC rating of 31 (operable unit) when installed with appropriate gasketing 1-¾" only  |
| **LEED® v3 Credit Assistance** | MR 4 Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer.  
Core 100% pre-consumer, 0% post-consumer  
EQ 4.4 Low Emitting Materials  |

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Oshkosh Door Company reserves the right to change design and/or details of its products without notice.