



WDMA / Oshkosh Door Performance Results

GFPF45 Core

| Performance Attribute | Duty Level | | | |
|---|----------------------|--|--|--|
| | ODC Core Type | Extra Heavy Duty | Heavy Duty | Standard Duty |
| | GFPF45 | WDMA Std. | WDMA Std. | WDMA Std. |
| Adhesive Bond Durability WDMA TM-6 | Type I | Type II | Type II | Type II |
| Cycle Slam WDMA TM-7 | 1,000,000 cycles | 1,000,000 cycles | 500,000 cycles | 250,000 cycles |
| Hinge Loading WDMA TM-8 | 909.3 lbs. (4034 N) | 550 lbs. (2440 N) | 475 lbs. (2110 N) | 400 lbs. (1780 N) |
| Door Finishes Various ASTM Test Methods | TR-6 or equal | TR-6/OP-6 or equal | TR-4/OP-4 or equal | TR-2/OP-2 or equal |
| Screw Holding WDMA TM-10 | | | | |
| Door Face unblocked | 516.6 lbs. (2292 N) | 550 lbs. (2440 N) | 475 lbs. (2110 N) | 400 lbs. (1780 N) |
| Door Face (with SCL blocking) | - | 700 lbs. (3110 N) | 700 lbs. (3110 N) | 700 lbs. (3110 N) |
| Vertical Door Edge | 1098.1 lbs. (4872 N) | 550 lbs. (2440 N) | 475 lbs. (2110 N) | 400 lbs. (1780 N) |
| Horizontal Door Edge (applies when hardware attached) | 1762.6 lbs. (7820 N) | 300 lbs. (1330 N) | 240 lbs. (1060 N) | 180 lbs. (810 N) |
| Split Resistance WDMA TM-5 | - | - | - | - |
| Telegraph WDMA T-1 | Above Standard | Max 0.010" per 3" | Max 0.010" per 3" | Max 0.010" per 3" |
| Warp Tolerance WDMA T-2 | Above Standard | Max 0.25" per 3'6" x 7'0" door section | Max 0.25" per 3'6" x 7'0" door section | Max 0.25" per 3'6" x 7'0" door section |
| Squareness WDMA T-3 | Above Standard | Diagonal variance 0.125" | Diagonal variance 0.125" | Diagonal variance 0.125" |