

OSHKOSH

Door Company

www.oshkoshdoor.com

FIELD REPAIR INSTRUCTIONS FOR OSHKOSH ULTRA VIOLET CURED FACTORY FINISH

Field damaged doors can be re-top coated after repairs have been made by either of the following methods using materials specified. For best results, the entire door face should be coated not just the repaired area.

SPRAY Repairing of UV-Pre-finished Doors

Sherwin Williams

Kemvar Topcoat #V84 F62 520-2155

Catalyst / Hardener #V66 V21 5010-045926 -3% per gallon of Topcoat

Solvent Etching Thinner #530-7442 -8% per gallon of Topcoat

Xylene (Xylol) - 8% per gallon of Topcoat

Mix ingredients well. Sand doors thoroughly with the grain using 180-220-grit paper. Apply even coat of finish. Allow 2-3 hours to dry.

BRUSH OR ROLLER Repairing of UV-Finished Doors

Sherwin Williams

Kemvar Topcoat #V84 FF62 520-2155

Catalyst / Hardener #V66 V21 5010-045926 -3% per gallon of Topcoat

Solvent Etching Thinner #530-7442 -8% per gallon of Topcoat

Hi Flash Naptha Reducing Solvent #R2K5 - 8% to 25% depending on individual need

Mix ingredients well. Sand doors thoroughly with the grain using 180-220-grit paper. Apply even coat of finish. Allow 2-3 hours to dry.

Note: Oshkosh Door Company is not responsible for the appearance of field repaired doors or any problems resulting from field repairs.

FACTORY FINISH OPTIONS

VENEER FACED DOORS

EDGES OF HPL DOORS

OSHKOSH FINISH NUMBER

DESCRIPTION

500 NATURAL FINISH (CLEAR NO STAIN)

600 STAINED FINISH

STD 99 STD 104

STD 100 STD 105

STD 101 STD 106

STD 102 CUSTOM COLOR MATCH

STD 103

700 PRIMED FACES AND EDGES NOTE: PRIMED DOORS ARE NOT SANDED AT FACTORY AFTER PRIMING.

**OSHKOSH'S UVC FINISH SYSTEM MEETS OR EXCEEDS
AWI SYSTEMS TR6**

OSHKOSH
Door Company

Oshkosh, Wisconsin
920-233-6161
www.oshkoshdoor.com

Project Name _____

Location _____

Date _____ Job # _____ Page _____ of _____

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